

USING FBs FOR CONVEYOR assignment changes / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						

Information

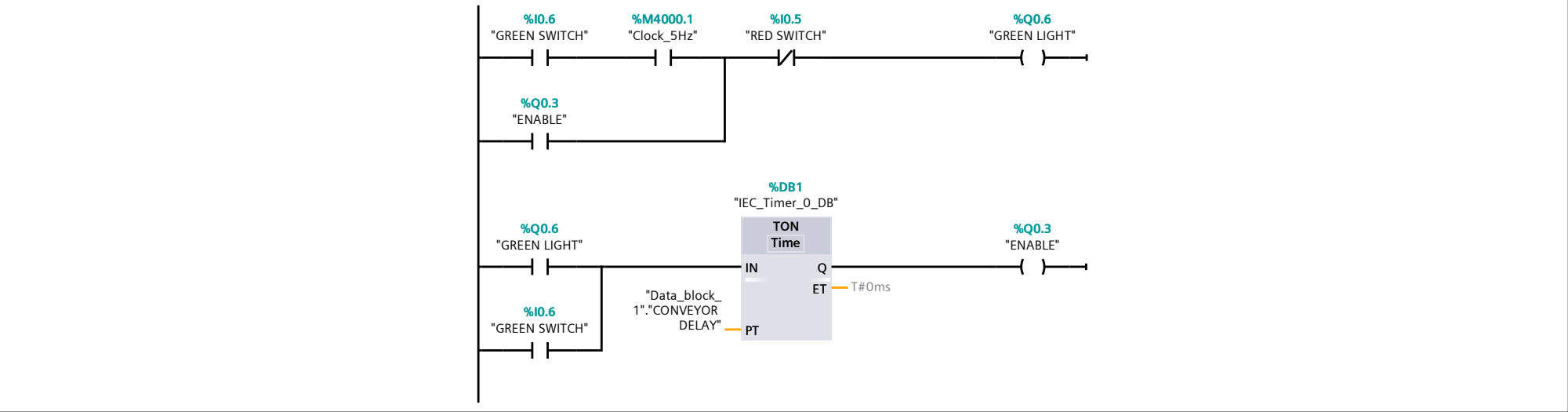
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main

Name	Data type	Default value	Comment
Temp			
Constant			

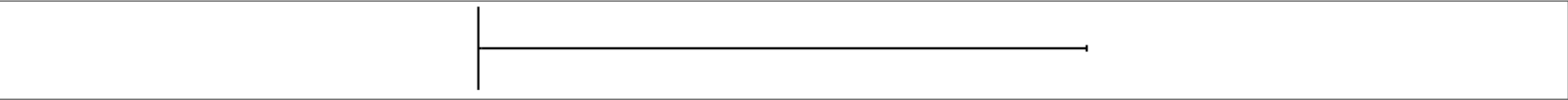
Network 1:

SAMIH ALTIGANY



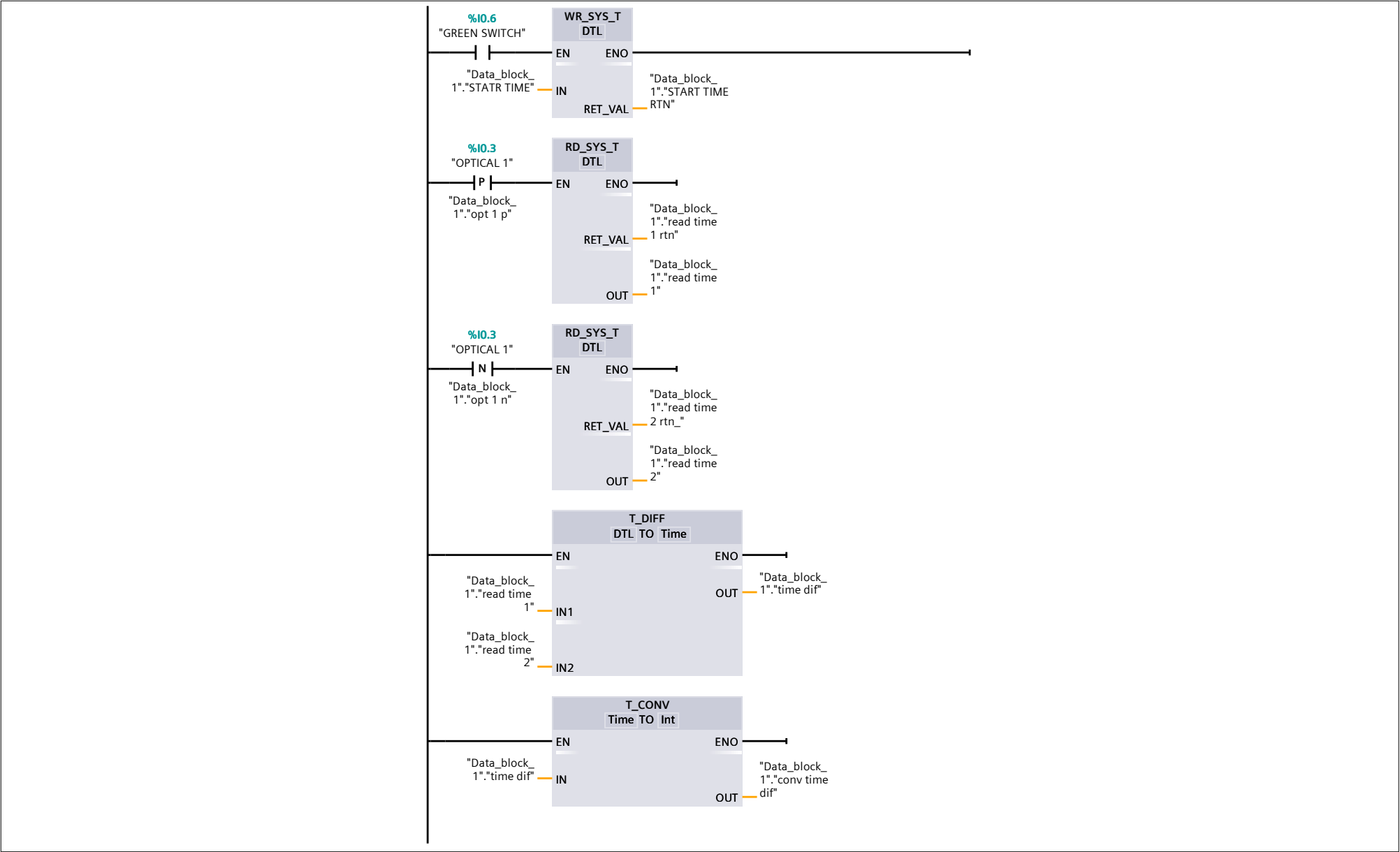
Network 2:

SAMIH ALTIGANY



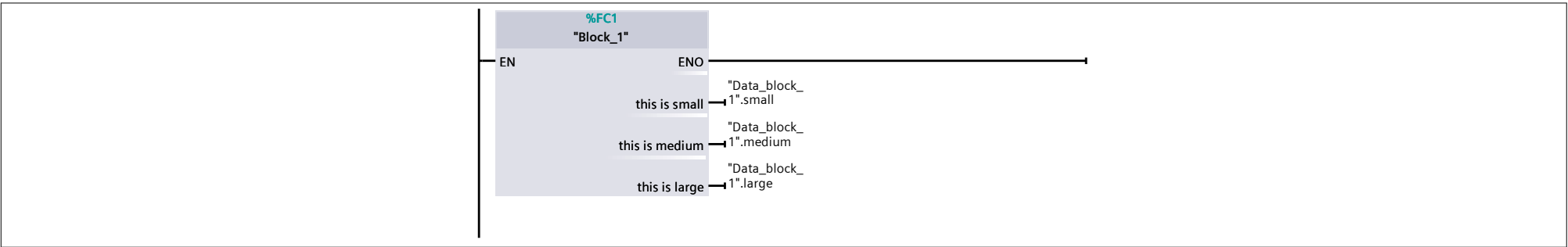
Network 3:

SAMIH ALTIGANY



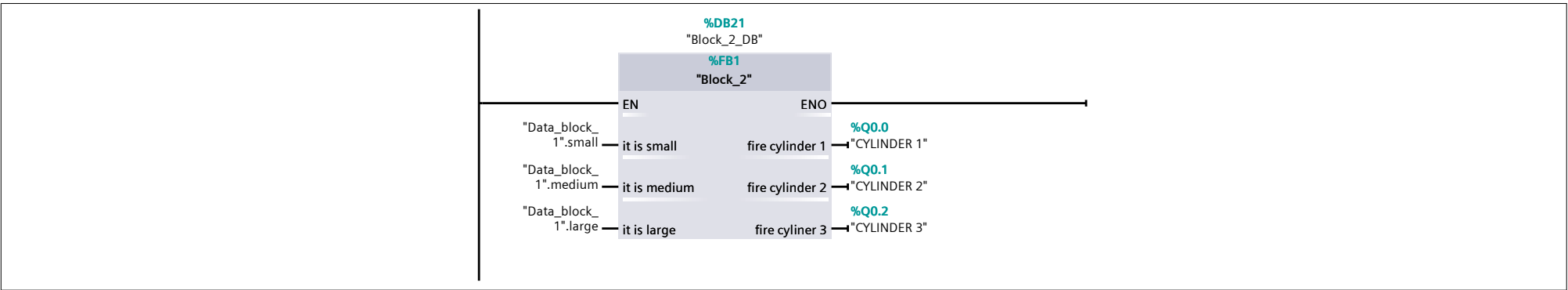
Network 4:

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Network 5:

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Network 6:

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